Supplier of High Quality OEM and Aftermarket Machined Components

- **♦** Large CNC Lathe Machining (up to 50" diameter x 42' long and 45,000 lbs.)
 - ◆ One Piece or Production Quantities ◆ ISO 9001 2000 Certified



Close tolerance CNC turning measured with temperature compensating laser.



Long shaft CNC machining with live tooling for same setup secondary operations.

1055 North Shore Drive → Benton Harbor, MI 49022 → www.kelmacubar.com Phone 269-927-3000 → Fax 269-927-3300



Large bar CNC threading to B/P tolerances or matched to mating nut.



Stepped shafts or unusual shapes are easily machined with a 5-axis CNC lathe with live tooling.



Same machine polishing helps achieve close tolerance and finishes in one step.



Small and mid-sized CNC turning and milling available for smaller bars.



Numerous manual lathes available for quick turnaround break-down requirements.



Tie bar nuts; steel, bronze, geared or sprocketed.



Large hydraulic cylinder machining capability.



Sub-assembly with interference fit prior to or after machining is available.



New, repair or replacement cylinder shells and piston rods to OEM specification.